

## Jobber drill set HSS No. 114000 in a case, uncoated, Type: 1-10



### Order data

Order number	115000 1-10
GTIN	4045197024046
Item class	12B

### Description

#### Version:

Composed of jobber drills DIN 338.

**Roll forged**, standard helix angle, core thickness, and core taper.

No interruption in the material structure, so the drill is more resilient and suitable for arduous drilling tasks (e. g. with hand held drills). Economy version.

### Technical description

Incremental steps of drills	0.5 mm
Number of drills	19
Drill range	1 - 10 mm
Shank	Plain shank
Number of cutting edges Z	2
Coating	uncoated
Tool material	HSS
Type	N

Tolerance nominal $\varnothing$	h8
Point angle	118 degrees
Through-coolant	no
with case	yes
Colour ring	without
Type of product	Jobber drill

## User data

	Suitability	$V_c$	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	45 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	40 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	30 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	25 m/min	P
GG(G)	suitable only under restricted conditions	25 m/min	K
Oil	suitable		
wet maximum	suitable		
dry	suitable only under restricted conditions		

## Accessories

HSS jobber drillroll forged N $\varnothing$ DC h8 5,5 mm	114000 5,5
HSS jobber drillroll forged N $\varnothing$ DC h8 1,5 mm	114000 1,5
HSS jobber drillroll forged N $\varnothing$ DC h8 7 mm	114000 7
HSS jobber drillroll forged N $\varnothing$ DC h8 4,5 mm	114000 4,5
HSS jobber drillroll forged N $\varnothing$ DC h8 1 mm	114000 1
HSS jobber drillroll forged N $\varnothing$ DC h8 6 mm	114000 6
HSS jobber drillroll forged N $\varnothing$ DC h8 10 mm	114000 10

HSS jobber drillroll forged N Ø DC h8 3 mm	114000 3
HSS jobber drillroll forged N Ø DC h8 7,5 mm	114000 7,5
HSS jobber drillroll forged N Ø DC h8 2 mm	114000 2
HSS jobber drillroll forged N Ø DC h8 2,5 mm	114000 2,5
HSS jobber drillroll forged N Ø DC h8 6,5 mm	114000 6,5
HSS jobber drillroll forged N Ø DC h8 8 mm	114000 8
HSS jobber drillroll forged N Ø DC h8 9,5 mm	114000 9,5
HSS jobber drillroll forged N Ø DC h8 3,5 mm	114000 3,5
HSS jobber drillroll forged N Ø DC h8 9 mm	114000 9
HSS jobber drillroll forged N Ø DC h8 4 mm	114000 4
HSS jobber drillroll forged N Ø DC h8 5 mm	114000 5
HSS jobber drillroll forged N Ø DC h8 8,5 mm	114000 8,5
Empty case for jobber drills to DIN 338 Type 1-10	115475 1-10